

SAFETY DATA SHEET

1 IDENTIFICATION

Product name :JP-K68
Name of company :Hitachi Industrial Equipment Systems Co., Ltd
Address :1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan
Tel :+81-294-36-8682
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Recommended use of the chemical
and restrictions on use :Printing Ink for industrial Marking

2 HAZARDS IDENTIFICATION

Physico-chemical endpoints : Flammable liquid Category 2
Acute toxicity - oral : Not available
Acute toxicity - dermal : Not available
Acute toxicity - inhalation (air) : Not identified
Acute toxicity - inhalation (vapors) : Not available
Acute toxicity - inhalation (dust, mist) : Not identified
Skin corrosion/irritation : Not identified
Eye damage/irritation : Category 1
Sensitization - respiratory : Not identified
Sensitization - skin : Not identified
Germ cell mutagenicity : Category 1
Carcinogenicity : Not identified
Toxic to reproduction : Category 1
Effects on or via lactation : Not identified
Specific target organ systemic toxicity : (Single exposure)
Category 1 Kidney
Category 1 Systemic toxicity
Category 1 Central nervous system
:(Repeated exposure)
Category 1 Liver
Category 2 Arterial system
Category 2 Central nervous system
Category 2 Spleen
Aspiration toxicity : Not identified
Hazardous to the aquatic environment
-Acute hazard : Not identified
-Chronic hazard : Not identified

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GHS label elements

Hazard symbols:

**Signal word:** Danger**Hazard statement and precautionary statement:**

- Highly flammable liquid and vapor
- Causes serious eye damage
- May cause genetic defects
- May damage fertility or the unborn child
- Cause damage to kidney, systemic toxicity or central nervous system-single exposure
- Causes damage to liver through prolonged or repeated exposure
- May cause damage to organs arterial system, Central nervous system or spleen through prolonged or repeated exposure

Precautionary statements:

- Keep out of reach of children. Read label before use. If medical advice is needed: Have product container or label at hand.

Prevention:

- Keep away from ignition sources such as heat/sparks/open flame— No smoking.
- Take precautionary measures against static discharge.
- Wear protective gloves and eye/face protection as specified by the competent authority.
- Do not breathe dust/mist/vapors.
- Use only in a well-ventilated area. Call a doctor/physician if you feel unwell.
- Do not eat, drink or smoke when using this product.
- Avoid contact during pregnancy/while nursing.
- Wash hands thoroughly after handling.

Response:

- In case of fire, use dry chemical, CO₂, water splay (fog) or foam for extinction.
- IF SWALLOWED: Call a doctor/physician if you feel unwell. Rinse mouth.
- IF ON SKIN: Gently wash with plenty of soap and water.
- Wash/Decontaminate removed clothing before reuse.
- If skin irritation occurs, seek medical advice/attention.
- IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor/physician.
- Collect spillage.

Storage:

- Store in cool/well-ventilated place. Store locked up.

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- Call a doctor/physician if exposed or you feel unwell.

Disposal:

- Waste must be disposed of according to applicable regulations.

3 Composition/information on ingredients

Substance or mixture; mixture

Composition:

Chemical name	concentration (%)	CAS number
Ethanol	65-75	64-17-5
1-Propanol	5-15	71-23-8
Chrome III -Complex Dye	5-10	TSCA Registered
2-Propanol	<5	67-63-0

4 First-aid measures**Inhalation;**

Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Skin contact;

Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Eye contact;

Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible. and refer for medical attention.

Ingestion;

Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medical attention.

5 Fire-fighting measures**Suitable extinguishing media;**

Use dry chemical, CO₂, water splay (fog) or form.

Fire fighting procedures;

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors.

Avoid spraying water directly into storage containers due to danger of boil over.

Unusual fire/explosion hazard;

Flammable liquid, can release vapors that form flammable mixtures at temperatures at or above the flashpoint.

Special protective equipment and precautions for fire fighters;

Fire fighters should wear boots, overalls, gloves, eye and face protection and breathing apparatus.

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6 Accidental release measures

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g., dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7 Handling and storage

Handling;

Use only in the well-ventilated areas.
Make available in the work area emergency shower and eyes wash.
Avoid contact with skin or eyes.

Storage;

Close up the container and keep it in dark cool(0~20°C) place.
Keep away from combustible materials and sources of ignition.

8 Exposure controls/personal protection

Exposure guidelines:

ACGIH TLV-TWA (ppm)	
Ethanol	:1000
1-Propanol	:200(skin)
Chrome III-Complex Dye	:None known
2-Propanol	:200

ACGIH STEL(ppm)	
Ethanol	:No data
1-Propanol	:400(skin)
Chrome III-Complex Dye	:None known
2-Propanol	:400

9 Physical and chemical properties

Appearance	
Physical state	:Liquid
Color	:Black
Odor	:Solvent odor
Boiling point ²⁾	: $\geq 78.3^{\circ}\text{C}$ (ethanol)
Flash point	:14.0°C(closed cup)
Upper/lower flammability or explosive limits ²⁾	:Lower 3.3 vol%、Upper 19 vol%(ethanol)
Vapor pressure ²⁾	: $\leq 5.9\text{kPa}$ (20°C)(ethanol)
Vapor density (Air=1) ²⁾	:1.59(ethanol)
Relative density	:0.84(20°C)
Solubility (Water) ²⁾	:water;infinite(ethanol)
Partition coefficient: n-octanol/water ²⁾	:-0.32(ethanol)
Auto-ignition temperature ²⁾	:390°C(ethanol)
Decomposition temperature	:No data

10 Stability and reactivity

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Stability: The product is stable.

Conditions and materials to avoid: Not available

Hazardous decomposition products: These products are carbon oxides

11 Toxicological information

Acute toxicity:

Ethanol

TDLo(ori,man): 700mg/kg(NTOTDY 8,77,1986)

LD50(ori,rat): 9000mg/kg(VCVGK* -, 93, 1984)

LC50(ihl,rat): 20000ppm/10h(NPIRI* 1,44,1974)

TCLo(ihl,human): 2500mg/m³/20M(VCVGK* -, 93,1984)

1-Propanol

LDLo(ori,woman): 5700mg/kg(ATXKA8 16,84,1956)

LD50(ori,rat): 1870mg/kg(AMIHBC 10,16,1954)

LCLo(ihl,rat): 4000ppm/4h(AMIHBC 10,16,1954)

LD50(skin,rabbit): 5040mg/kg(AMIHBC 10,16,1954)

Chrome III-Complex Dye

Oral >5000 (Rat LD50 (mg/kg))

Dermal >2000 (Rat LD50 (mg/kg))

Inhalation None known

2-Propanol

LD50(ori,rat): 5000mg/kg(VCVGK* -, 97, 1984)

LC50(ihl,rat): 72600mg/m³(VCVGK* -, 97, 1984)

LC50(ihl,mouse): 53000mg/m³(VCVGK* -, 97, 1984)

TDLo(ori,human): 286mg/kg(VCVGK* -, 97, 1984)

Skin corrosion/irritation:

Ethanol

Skin; rabbit; 20mg/24h; Moderate(85JCAE -, 189, 1986)

1-Propanol

Skin; rabbit; 500mg; Mild(UCDS** 6/28/1972)

Skin; human; 100%/24h; Mild(CODEDG 39, 240, 1998)

Skin; human, erythema(EHC 102, 1990)

Chrome III-Complex Dye

No (Rabbit test-OECD404 1981)

2-Propanol

Skin; rabbit; 500mg; Mild(NTIS** AD-A106-944)

Serious eye damage/irritation:

Ethanol

rabbit; 100mg/4S; Moderate(FCTOD7 20,573,1982)

1-Propanol

Eye; rabbit; 20mg/24h; Moderate(85JCAE -,191,1986)

Chrome III-Complex Dye

No (Rabbit test-84/449/EEC B.5)

2-Propanol

Eye; rabbit; 100mg/24h; Moderate(85JCAE -,191,1986)

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Respiratory or skin sensitization:

- Ethanol
 - Not available
- 1-Propanol
 - Not available
- Chrome III-Complex Dye
 - No (Giunea pig test-84/449/EC B.6)
- 2-Propanol
 - Not available

Germ cell mutagenicity:

- Ethanol
 - DNA damage; *S.cerevisiae*; 850mmol/L(MUREAV 326,165,1995)
 - Mutation in microorganisms; *S.typhimurium*; 11pph(ENVRAL 52, 225, 1990)
 - Cytogenetic analysis; human; lymphocyte; 2.5pph/24h(MUREAV 537, 117, 2003)
- 1-Propanol
 - Sex chromosome loss and nondisjunction; *A.nidulans*; 18000ppm(MUREAV 215,187,1989)
 - Mutation in microorganisms; *E.coli*; 4pph(ABMGAJ 23,843,1969)
- Chrome III-Complex Dye
 - None known
- 2-Propanol
 - TDLo(ori,rat): 8mg/kg(female 6-15 D preg)(RTOPDW 23,183,1996)
 - TCLo(ihl,rat): 3500ppm/7h(female 1-19 D preg)(FCTOD7 26,247,1988)

Carcinogenicity:

- Ethanol
 - TDLo(ori,mouse): 320mg/kg/50W-I(CALEDQ 13,345,1981)
- 1-Propanol
 - TDLo(ori,rat): 50mg/kg/81W-I(ARGEAR 45,19,1975)
- Chrome III-Complex Dye
 - None known
- 2-Propanol
 - Not available

Reproductive toxicity:

- Ethanol
 - TDLo(ori,woman): 250mg/kg(37 W preg); Effects on Embryo or Fetus - other effects to embryo(AJOGAH 145,251,1983)
 - TDLo(ori,rat): 22.5mg/kg(female 11-20 D preg); Specific Developmental Abnormalities - Central Nervous Systems(NETEEC 24, 719, 2002)
- 1-Propanol
 - TCLo(ihl,rat): 7000 ppm/7h(female 1-19 D Preg)(FCTOD7 26,247,1988)
- Chrome III-Complex Dye
 - None known
- 2-Propanol
 - TDLo(ori,rat): 8mg/kg(female 6-15 D preg)(RTOPDW 23,183,1996)
 - TCLo(ihl,rat): 3500ppm/7h(female 1-19 D preg)(FCTOD7 26,247,1988)

STOST-single exposure:

- Ethanol
 - Human ihl, 5000ppm(9,4mg/L), respiratory tract irritation and confusion(ACGIH 2001)

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1-Propanol

Rat, mouse, rabbit, ihl or orl, anesthesia(ACGIH 2004: EHC 102, 1990: PETTY 4th 1994)
Mouse, ihl, the respiratory tract irritation (EHC 102,1990)

Chrome III-Complex Dye

None known

2-Propanol

Not available

STOST-repeated exposure:

Ethanol

Not available

1-Propanol

Not available

Chrome III-Complex Dye

None known

2-Propanol

Not available

Aspiration hazard:

Ethanol

Not available

1-Propanol

Not available

Chrome III-Complex Dye

None known

2-Propanol

Not available

12 Ecological information**Ecotoxicity¹⁾:**

Ethanol

daphnids(48h-LC50(g/L)):5463.9(ECETOC TR91 2003)

1-Propanol

fathead minnows(96h-EC50(g/L)):4.63

daphnids(48h-LC50(mg/L)):3025(EHC 102, 1990)

Chrome III-Complex Dye

None known

2-Propanol

guppies(7days-LC50(mg/L)):7060

fathead minnow(1h-LC50(mg/L)):11830

Persistence and degradability:

Ethanol

This material is biodegradable.

1-Propanol

Not available

Chrome III-Complex Dye

None known

2-Propanol

This material is biodegradable.

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Bioaccumulative potential:

Ethanol

Not available

1-Propanol

Not available

Chrome III-Complex Dye

None known

2-Propanol

Not available

Mobility in soil:

Ethanol

Not available

1-Propanol

Not available

Chrome III-Complex Dye

None known

2-Propanol

Not available

13 Disposal considerations

Scrap materials may be disposed by licensed contractor or burned in an approved incinerator.

Do not dump into sewer, on the ground or into any body of water.

Follow national and local regulations.

14 Transport information

Follow all regulations in your country.

UN Number	:1210
UN Proper Shipping Name	:Printing ink, flammable
Transport hazard class	:Class 3(Flammable liquid)
Packing Group	: II
Environmental hazards	:No

15 Regulatory information

Follow all regulations in your country.

Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

16 References

- 1) Results of Eco-toxicity tests of chemicals conducted by Ministry of the Environment in Japan
- 2) International Chemical Safety Cards

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